

Date: Thursday, 9/20/2007 3:26:37 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HINGE	
Job Number	34735				
Estimate Number	11487				
P.O. Number	N/A		Part Number	D31615	
This Issue	9/20/2007	S.O. No.	Drawing Number	D3161 REV A2	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	Drawing Revision	A2	
Previous Run	33671		Material	N/A	
Written By			Due Date	9/27/2007	Qty: 6 Um: Each
Checked & Approved By	<u>AD 07-09-20</u>				
Comment	Est A 04.08.24 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	
Comment: Qty.: 1.0000 f(s)/Unit Total : 6.0000 f(s) Piano Hinge Pick: Qty Part number Description Batch 1 MS20257-3-7200 Hinge M101334			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 (1) 72" Hinge makes (7) D3161-5 parts at 9.9" long Cut to length as per Dwg D3161			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment: INSPECT WORK TO CURRENT STEP			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 73			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			<u>U 07-09-26</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LD Date: 07/09/2004
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

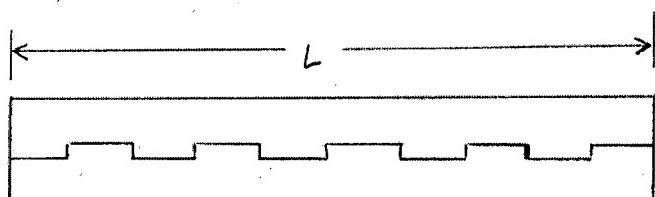


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BY DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3161
RF	#	REV. A SHEET 1 OF 1
DATE	02.04.24	TITLE HINGE
		SCALE NTS
A	02.04.24	NEW ISSUE
A1	04.02.27	ADDED D3161-5
A2	04.06.30	ADD D3161-7 & D3161-9

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-04)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34735

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